

Material	Thickness Range (mm)	Minimum Hole Diameter Ø (mm)	Tolerance (mm)
Carbon Steel	25 (maximum)	10	±0,002
Carbon Steel	20–15	8	
Carbon Steel	15–3	4	
Carbon Steel	3–0.8	2	
Stainless Steel	30 (maximum)–25	10	
Stainless Steel	25–15	8	
Stainless Steel	15–3	4	
Stainless Steel	3–0.8	2	
Aluminum	30 (maximum)–25	10	
Aluminum	25–15	8	
Aluminum	15–3	4	
Aluminum	3–0.8	2	
Copper & Brass	12 (maximum)–3	8	
Copper & Brass	3–0.8	4	
Maximum Plate Capacity: 2000 × 4000 mm			
This chart is a guideline only. For more specific information, please contact your Nema Çelik representative.			